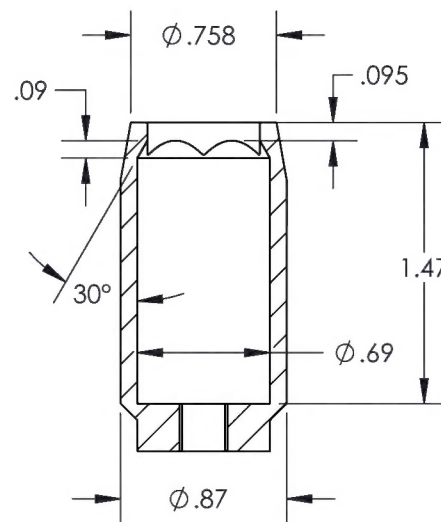
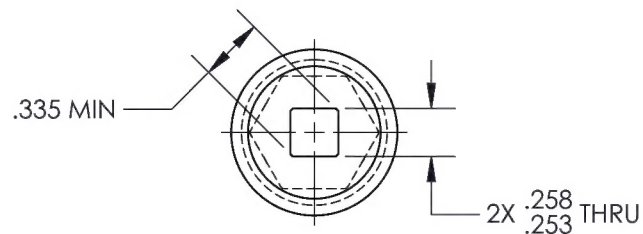
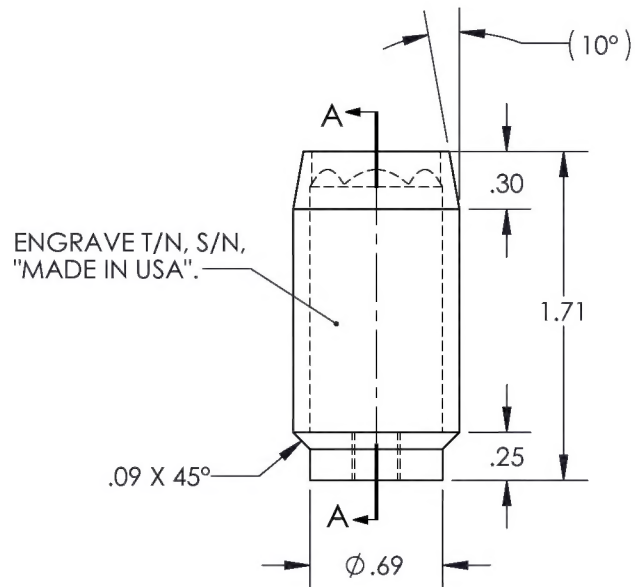
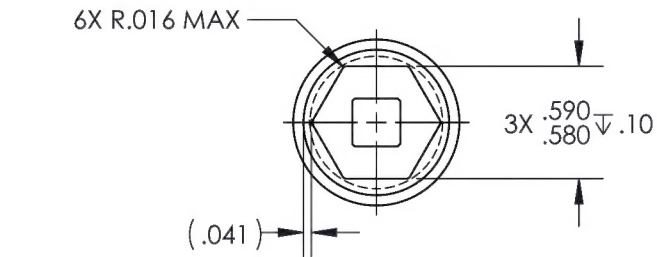
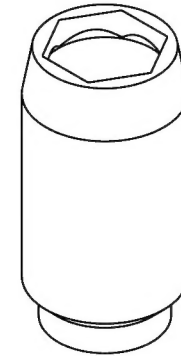


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED DIMS 6X R.016 MAX & .335 MIN.	5/9/2014	DPD	GE
2	15-0095	CH'D MATERIAL WAS SP IS 4140 Q&T/4142 Q&T, ADDED CHAMFER .09 X 30°.	4/23/2015	RJC	JAG



SECTION A-A



NOTES:
REF. AGUSTA T/N: 109-3101-22-1.
NSN:5120-15-004-2428.

DART AEROSPACE	
TITLE WRENCH, LOCKING COUNTERNUT	
DWG NO. RBW109-3101-22-1	REV 2
MAT'L 4140 Q&T/4142 Q&T	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH CAD PLATE YELLOW
FRACTIONS ± 1/8 ANGLES ± 5°	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW109,AW119
SCALE 1:1	DATE 6/4/2013
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	WRENCH	4140 Q&T/4142 Q&T	Ø1 X 1-7/8	